PI85 inrush with socket GZT80
interface relays

RM85 inrush + GZT80

- Interface relay **PI85 inrush with socket GZT80**, designed for continuous operation*, consists of: electromagnetic relay **RM85 inrush**, grey plug-in socket **GZT80**, signalling / protecting module type **M...**, retainer / retractor clip **GZT80-0040** (plastic), white description plate **GZT80-0035**
- 35 mm rail mount acc. to EN 60715 or on panel mounting with one M3 screw • May be linked with interconnection strip type **ZGGZ80**
- **Resistance to inrush current 80 A (20 ms)** • Recognitions, certifications, directives**: recognitions RM85 inrush, RoHS, CE cᴿᵁus EAC

Contact data

Number and type of contacts		1 NO
Contact material		**AgSnO$_2$**
Rated / max. switching voltage	AC	250 V / 300 V
Min. switching voltage		10 V
Rated load (capacity)	AC1	16 A / 250 V AC ❶
	AC15	3 A / 120 V 1,5 A / 240 V (B300)
	DC1	16 A / 24 V DC (see Fig. 2)
	DC13	0,22 A / 120 V 0,1 A / 250 V (R300)
Motor load	acc. to UL 508	1 HP 240 V AC, 8 FLA, single-phase motor ❷
	AC3 acc. to IEC 60947-4-1	0,75 kW 240 V AC, single-phase motor
Min. switching current		10 mA
Max. inrush current		**80 A 20 ms**
Rated current		16 A
Max. breaking capacity	AC1	4 000 VA
Min. breaking capacity		1 W
Contact resistance		≤ 100 mΩ
Max. operating frequency	• at rated load AC1	600 cycles/hour
	• no load	72 000 cycles/hour

Coil data

Rated voltage	DC	12, **24**, 110 V
Must release voltage		DC: ≥ 0,1 U$_n$
Operating range of supply voltage		see Table 1 and Fig. 3
Rated power consumption	DC	0,4 ... 0,48 W

Insulation according to EN 60664-1

Insulation rated voltage		250 V AC
Rated surge voltage		4 000 V 1,2 / 50 µs
Overvoltage category		III
Insulation pollution degree		3
Dielectric strength	• between coil and contacts	5 000 V AC type of insulation: reinforced
	• contact clearance	1 000 V AC type of clearance: micro-disconnection
Contact - coil distance	• clearance	≥ 10 mm
	• creepage	≥ 10 mm

General data

Operating / release time (typical values)		8 ms / 3 ms
Electrical life		
• resistive AC1	600 cycles/hour	> 10^5 16 A, 250 V AC
• cosφ		see Fig. 1
• resistive DC1	600 cycles/hour	> 10^5 16 A, 24 V DC
• inductive AC3, I = 3,5 A		> 2,5 x 10^5
• at incandescent lamp load, 1000 W		> 0,9 x 10^5
Mechanical life (cycles)		> 3 x 10^7
Dimensions (L x W x H)		80 x 15,6 x 67 mm
Weight		62 g
Ambient temperature	• storage	-40...+85 ºC
(non-condensation and/or icing)	• operating	-40...+85 ºC
Cover protection category		IP 20 EN 60529
Environmental protection		RM85 inrush: RTII GZT80: RT0 EN 61810-1
Shock resistance		30 g
Vibration resistance		10 g 10...150 Hz

The data in bold type relate to the standard versions of the relays. *The relays are designed for continuous operation while maintaining the parameters declared in the data sheet. **The cULus certification covers the certifications of the interface kit components, i.e. socket and relay.   ❶ Loads above 12 A require bridging pairs of screw terminals: 11 with 21, 14 with 24 - see page 2.   ❷ For single phase motors for 110-120 V AC do not use motors with higher FLA than given for 240 V AC.
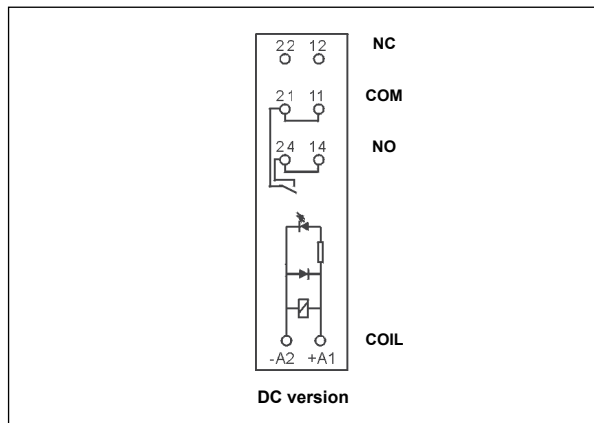
Dimensions
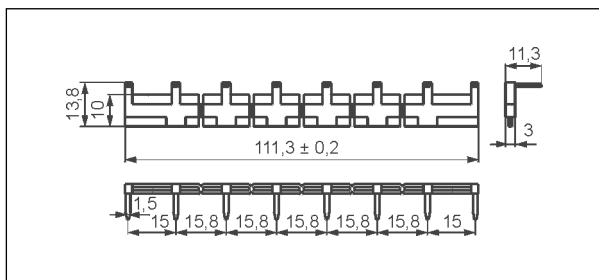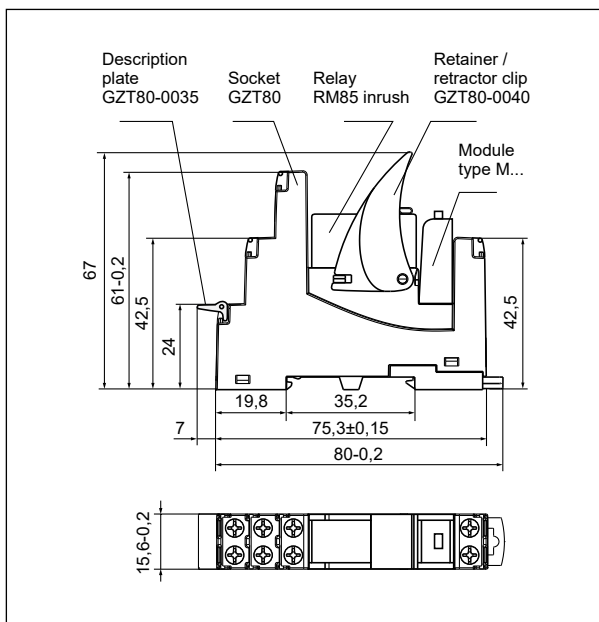
Interconnection strip type **ZGGZ80**

Connection diagram
(screw terminals side view)

DC version

Connection of GZT80 socket

12 A, 250 V AC

Clamp bridge
Cu wire
min. 1,5 mm^2

Note: Loads above 12 A require bridging pairs of screw terminals: 11 with 21, 14 with 24. Loads up to 12 A do not require bridging of common terminals (such bridges may be fixed, however).
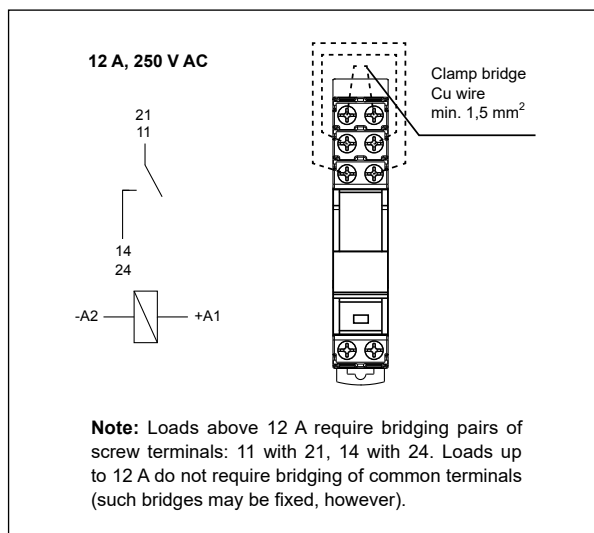
## Mounting

Relays **PI85 inrush with socket GZT80** are designed for direct mounting on 35 mm rail mount acc. to EN 60715 or on panel mounting with one M3 screw. **Connections:** max. cross section of the cables (stranded): 2 x 2,5 mm^2 (2 x 14 AWG), stripping length: 6,5 mm, max. tightening moment for the terminal: 0,7 Nm.

Plug-in sockets **GZT80** may be linked with interconnection strip type **ZGGZ80**. Strip **ZGGZ80** bridges common input signals, maximum permissible current is 10 A / 250 V AC, possibility of connection of 8 sockets. Colours of strips: **ZGGZ80-1** grey, **ZGGZ80-2** black (see page 5).
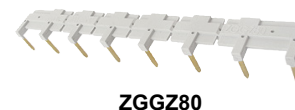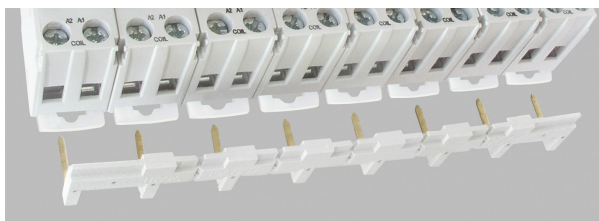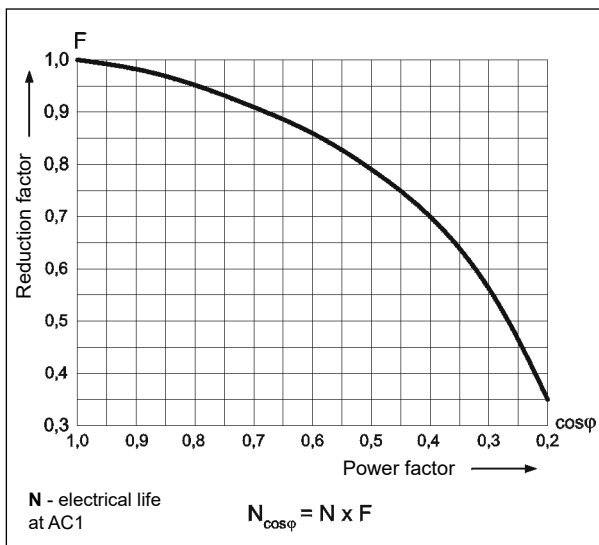

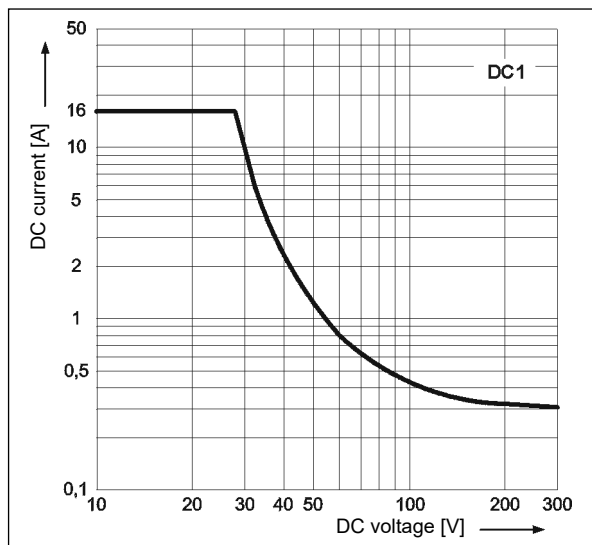**Interconnection strip ZGGZ80**:
bridging of common input signals.

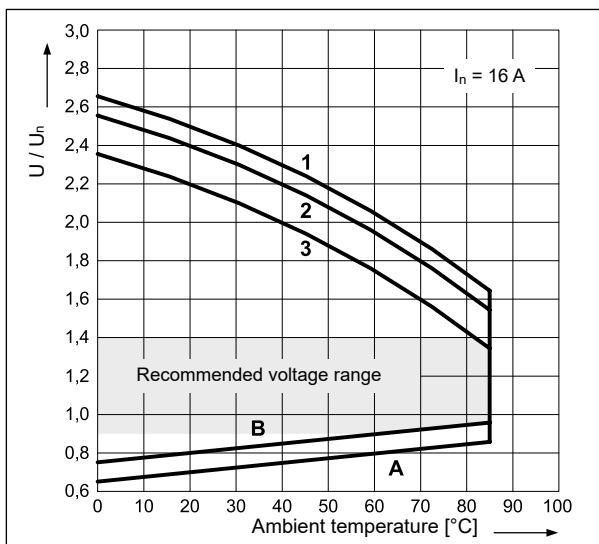## Electrical life reduction factor at AC inductive load — Fig. 1

N - electrical life at AC1

$$N_{\cos\varphi} = N \times F$$

Max. DC resistive load breaking capacity — Fig. 2

Coil operating range - DC — Fig. 3

Description of Fig. 3

Using voltage other than the rated coil voltage may reduce the electrical life of the relay. Figure 3 shows the permissible voltage range for the relay coil, higher coil supply voltages may damage the coil insulation.

A - relations between make voltage and ambient temperature at no load on contacts. Coil temperature and ambient temperature are equal before coil energizing. Make voltage is not higher than the value read on Y axis (multiplication of rated voltage).

B - relations between make voltage and ambient temperature after initial coil heating up with 1,1 U_n, at continues load of I_n on contacts. Make voltage is not higher than the value read on Y axis (multiplication of rated voltage).

1, **2**, **3** - values on Y axis represent allowed overvoltage on coil at certain ambient temperature and contact load:

1 - no load
2 - 50% of rated load in AC1 category
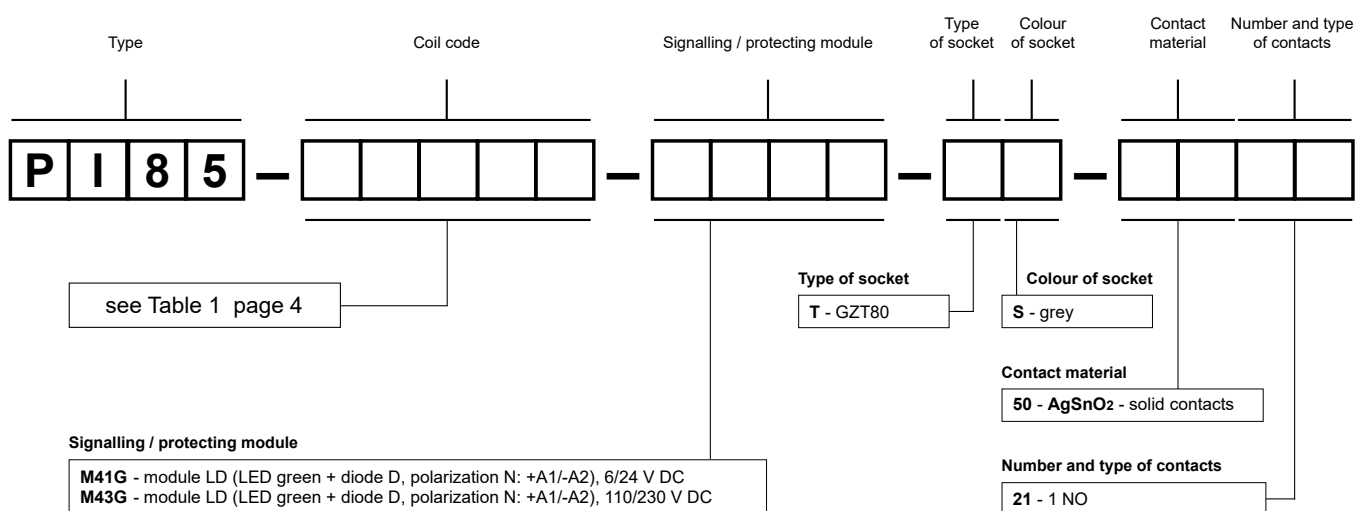**3** - rated load in AC1 category

Coil data - DC voltage version — Table 1

Coil code	Rated voltage V DC	Coil resistance at 20 °C Ω	Acceptable resistance	Coil operating range V DC ❸	
				min. (at 20 °C)	max. (at 20 °C)
012DC	12	360	± 10%	8,4	30,6
024DC	**24**	**1 440**	**± 10%**	**16,8**	**61,2**
110DC	110	25 200	± 10%	77,0	280,0

The data in bold type relate to the standard versions of the relays. ❸ The coil parameters are given for 20 °C and a relay with no load on the contacts. See details in Figure 5: permissible operating voltage range of the coil - DC voltage.

Ordering codes

Type — Coil code — Signalling / protecting module — Type of socket — Colour of socket — Contact material — Number and type of contacts

P I 8 5 — ☐☐☐☐☐ — ☐☐☐☐ — ☐☐ — ☐☐☐☐

see Table 1 page 4

Type of socket
T - GZT80

Colour of socket
S - grey

Contact material
50 - AgSnO$_2$ - solid contacts

Number and type of contacts
21 - 1 NO

Signalling / protecting module
M41G - module LD (LED green + diode D, polarization N: +A1/-A2), 6/24 V DC
M43G - module LD (LED green + diode D, polarization N: +A1/-A2), 110/230 V DC

Example of ordering code:

PI85-012DC-M41G-TS-5021

interface relay **PI85 inrush** consists of: relay **RM85 inrush** (one normally open contact, contact material AgSnO$_2$ - solid contacts, coil voltage 12 V DC), socket **GZT80** (grey, screw terminals), signalling / protecting module **M41G** (version LD), retainer / retractor clip **GZT80-0040** (plastic), description plate **GZT80-0035** (white)

PRECAUTIONS:
1. Ensure that the parameters of the product described in its specification provide a safety margin for the appropriate operation of the device or system and never use the product in circumstances which exceed the parameters of the product. **2.** Never touch any live parts of the device. **3.** Ensure that the product has been connected correctly. An incorrect connection may cause malfunction, excessive heating or risk of fire. **4.** In case of any risk of any serious material loss or death or injuries of humans or animals, the devices or systems shall be designed so to equip them with double safety system to guarantee their reliable operation.

PI85-...-MS-...
(RM85 + GZM80)

ZGGZ80

ZGGZ80 for:

Plug-in sockets	Relays for plug-in sockets	Interface relays ❶
GZT80	RM84, RM85, RM85 inrush, RM85 105 °C sensitive, RM87L ❷, RM87P ❷, RM87N ❷	PI84-...-TS-... (RM84 + GZT80)
GZM80		PI84-...-MS-... (RM84 + GZM80)
GZS80		PI85-...-TS-... (RM85 + GZT80)
GZT92		(RM85 inrush + GZT80)
GZM92		PI85-...-MS-... (RM85 + GZM80)
GZS92		
ES 32	RM96 1 CO	

❶ Interface relay **PI84** (**PI85**) is offered as a **set**: electromagnetic relay **RM84** (**RM85**) + plug-in socket **GZT80** or **GZM80** + signalling / protecting module type **M...** + retainer / retractor clip **GZT80-0040** + description plate **GZT80-0035**. ❷ Also versions RM87. sensitive

Interconnection strip ZGGZ80

- designed for the co-operation with plug-in sockets of miniature relays and with interface relays PI84 and PI85, which are equipped with screw terminals; sockets and relays are mounted on 35 mm rail mount acc. to EN 60715,

- bridges common input signals (coil terminals A1 or A2) or output signals - see photo at the top,

- maximum permissible current is 10 A / 250 V AC,

- possibility of connection of 8 sockets or relays,

- colours of strips: **ZGGZ80-1** grey, **ZGGZ80-2** black.